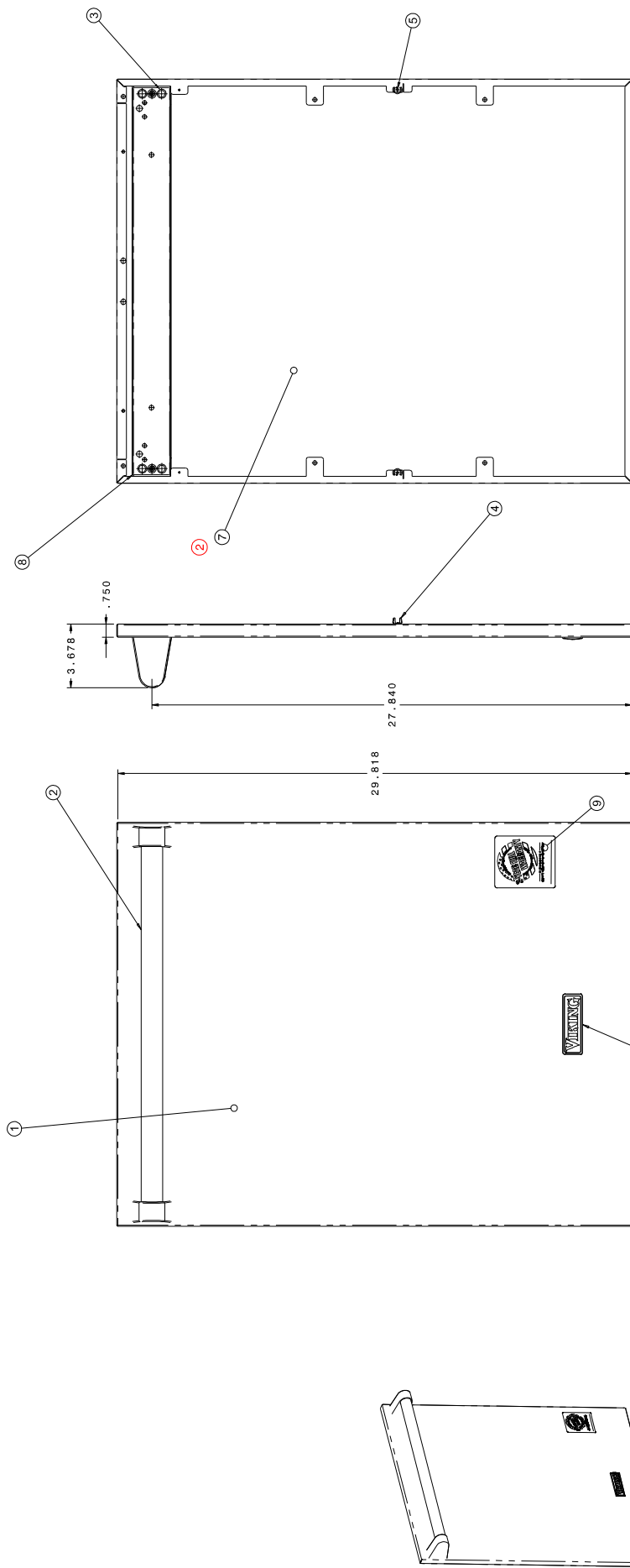


NOTES:

- COMPONENTS MUST COMPLY WITH VIKING REQUIREMENTS AS SPECIFIED IN THE VIKING SUPPLIER QUALITY MANUAL (VSQM.)
- GENERAL APPLICATION SCREWS (NO SPECIFIC TORQUE REQUIREMENT) SHOULD BE TIGHTENED UNTIL SECURELY SEATED WITHOUT STRIPPING. TARGET TORQUE FOR GENERAL APPLICATION SCREWS ARE:  
 #6 SCREW = 10 IN-LBS  
 #8 SCREW = 10 IN-LBS  
 #10 SCREW = 18 IN-LBS

Bill of Material: 070570-000

Number	Part Number	Description	Quantity
1	068925-000	PANEL, DOOR, PRO, SS	1
2	034824-000	HANDLE, PANEL, ASM	1
3	PD010019	1/4 - 20 x 3/8 HEX WASHER SERATED	4
4	PD030178	CLIP, DOOR, SKIN, LOCATING	2
5	PD020249	FASTENER, SCREW, #8-18 X 0.375, ZINC, B. PAN, TORX	2
6	062341-000	NAMEPLATE, VIKING, 3.500", W/LOC PINS	1
7	036741-000	ABSORBER, SOUND, DOOR SKIN	1
8	034986-000	BRACE, HDL, DOOR, SKIN	1
9	052347-000	LABEL, WARRANTY, 2-YEAR, MADE IN GREENWOOD	1



DESCRIPTION: ABSORBER  
 ADDED SOUND

BY: OGAI | ZONES: C3, D3 | ENGINEER: KCLE | NEW VEP: VENT | NEW EC: EC-223200 | DATE: 11/18/19  
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ALL DIMENSIONS IN INCHES  
 TOLERANCES  
 FRAC. .XXX DEC. ANGLES  
 ±1/64 ±.015 ±1.0°  
 (UNLESS OTHERWISE SPECIFIED)

DRAWING DESCRIPTION:  
 SKIN, DOOR, ASSY, PRO, SS

DRAWN BY: OGAI | ORIG VEP: VENT | ORIG EC: EC-223102 | DATE: 11/20/18  
 ENGINEER: KCLE | DRAWING: 070570-000 | REV: 2 | SHEET: 1 of 1